



# PLAN

PLAN MIXING  
COLOUR SHADE

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### Basic Colour Base

|            | PA-5 | PA-6 | PA-7 | PA-400 | PA-600 | PA-20 | PA-21 | PA-25 |
|------------|------|------|------|--------|--------|-------|-------|-------|
| Full Shade |      |      |      |        |        |       |       |       |
| PA-1 50%   |      |      |      |        |        |       |       |       |
| PA-17 50%  |      |      |      |        |        |       |       |       |

| PA-26 | PA-27 | PA-28 | PA-29 | PA-70 | PA-96 | PA-30 | PA-31 | PA-32 |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|       |       |       |       |       |       |       |       |       |
|       |       |       |       |       |       |       |       |       |
|       |       |       |       |       |       |       |       |       |

### Metallic Colour Base

|            | PA-00 | PA-01 | PA-02 | PA-10S | PA-11S | PA-13S | PA-14S | PA-16S |
|------------|-------|-------|-------|--------|--------|--------|--------|--------|
| Full Shade |       |       |       |        |        |        |        |        |
| PA-26 50%  |       |       |       |        |        |        |        |        |

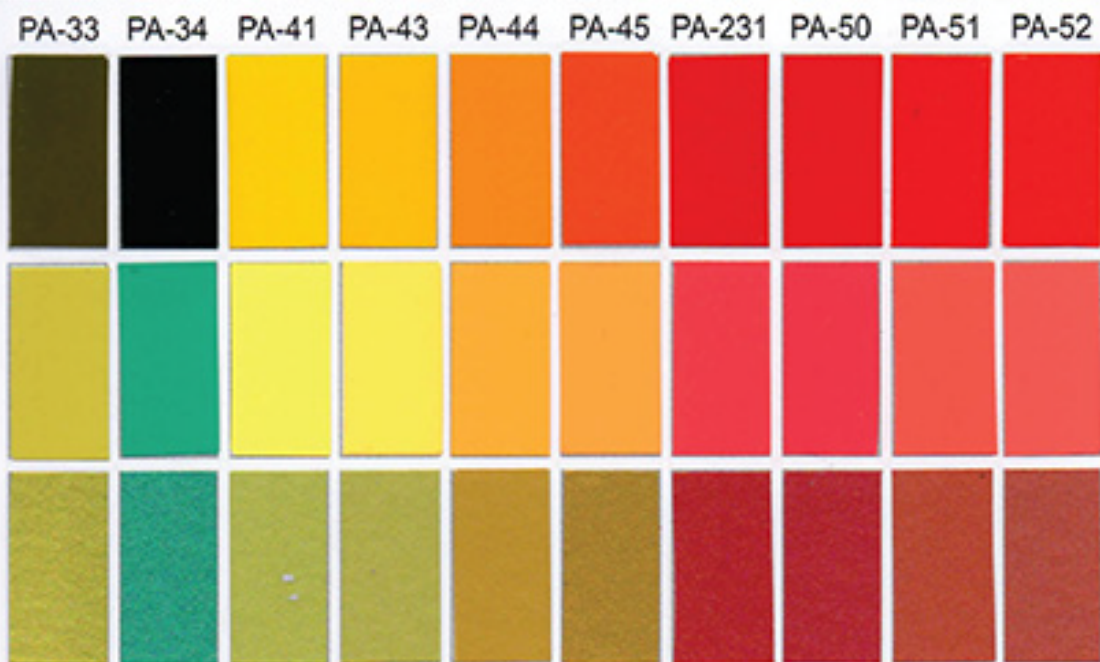
| PA-17S | PA-94S | PA-95S | PA-97S | PA-98S | PA-833S | PA-836S | PA-842S | PA-1282 |
|--------|--------|--------|--------|--------|---------|---------|---------|---------|
|        |        |        |        |        |         |         |         |         |
|        |        |        |        |        |         |         |         |         |

### Pearl Colour Base

|       | PA-73 | PA-731 | PA-732 | PA-735 | PA-735S | PA-736 | PA-74 |
|-------|-------|--------|--------|--------|---------|--------|-------|
| Black |       |        |        |        |         |        |       |
| White |       |        |        |        |         |        |       |

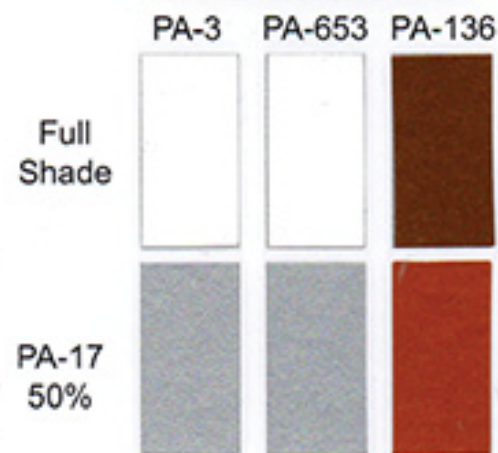
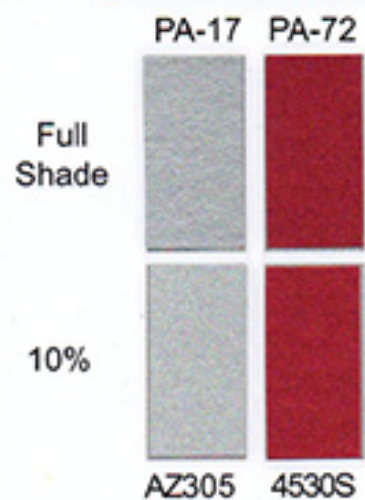
| PA-741 | PA-742 | PA-745 | PA-72 | PA-721 | PA-722 | PA-724 | PA-725 |
|--------|--------|--------|-------|--------|--------|--------|--------|
|        |        |        |       |        |        |        |        |
|        |        |        |       |        |        |        |        |



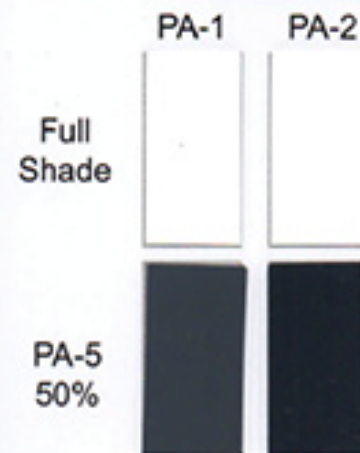


#### Flip Flop Controller

#### Special Colour Base



#### White



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## Basic Colour Base

|         |        |                                                                                                                                                                          |
|---------|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ขาว     | PA-1   | White hs. (High solid) offers opaque white in solid color but in metallic color it will offers more white flop and opaque on face tone                                   |
|         | PA-2   | White ls. (Low solid) bright white without under tone yellow or blue ; lower strength than PA-1 around 2 times                                                           |
|         | PA-3   | Micronized white transparent white, only be used in metallic color, offers a little light amber on face tone and trans. Milky on flop (should not be used over than 40%) |
|         | PA-653 | Opal the same PA-3 but more yellowish and lower strength than PA-3                                                                                                       |
| ดำ      | PA-5   | Jet black under tone blue for solid color and under tone red for metallic color                                                                                          |
|         | PA-6   | Deep black under tone yellow for metallic color                                                                                                                          |
|         | PA-7   | Deep black as PA-6 but more lower strenght than 10 times                                                                                                                 |
|         | PA-400 | Super black higher jetness than PA-5 but more bluish both face tone and flop                                                                                             |
| เหลือง  | PA-600 | Dark black deep black more than PA-6 but more under tone yellow than PA-6 both face tone and flop                                                                        |
|         | PA-41  | Lemon chrome yellow semi opaque greenish yellow for solid color                                                                                                          |
|         | PA-43  | Bright yellow opaque bright yellow for solid color                                                                                                                       |
|         | PA-44  | Medium yellow opaque bright yellow, reddish under tone, only used in solid color                                                                                         |
| ส้ม     | PA-45  | Transparent yellow transparent golden yellow for metallic color                                                                                                          |
|         | PA-82  | Yellow oxide yellow oxide under tone dark yellow                                                                                                                         |
|         | PA-51  | Bright orange opaque bright orange for solid color                                                                                                                       |
|         | PA-52  | Orange same to PA-51 but lower strength                                                                                                                                  |
| แดง     | PA-53  | Red orange which offers opaque orange shade in solid colour                                                                                                              |
|         | PA-50  | Bright red bright red for solid & metallic color, offers under tone orange both face tone and flop                                                                       |
|         | PA-231 | Bright red special bright red for solid & metallic color, offers bright red both face tone and flop                                                                      |
|         | PA-55  | Light red more transparent bright red than PA-85                                                                                                                         |
| น้ำตาล  | PA-84  | Red oxide offers under tone dark red                                                                                                                                     |
|         | PA-85  | Transparent maroon transparent deep maroon, offers under tone brown                                                                                                      |
|         | PA-90  | Transparent oxide yellow transparent deep brown under tone green gold on face tone and reddish on flop                                                                   |
|         | PA-91  | Transparent oxide red transparent deep red brown under tone red gold on face tone and flop                                                                               |
| ม่วง    | PA-62  | Transparent red bright red under tone blue, offers red pink on face tone, and under tone orange flop                                                                     |
|         | PA-64  | Magenta red violet                                                                                                                                                       |
|         | PA-66  | Red violet deep red violet more than PA-64, offers under tone violet on face tone and reddish on flop                                                                    |
|         | PA-20  | Violet bright violet under tone reddish more than PA-21                                                                                                                  |
| น้ำเงิน | PA-21  | Violet blue blue violet offers blue tone both face tone and flop more than PA-20                                                                                         |
|         | PA-25  | Transparent blue reddish blue which offers opaque deep reddish blue shade in solid colour                                                                                |
|         | PA-26  | Organic blue bright blue tone for solid color and under tone red for metallic color                                                                                      |
|         | PA-27  | Blue greenish blue offers blue color under tone greenish on face tone and flop more than PA-29                                                                           |
| เขียว   | PA-28  | Fast blue reddish blue offers bright blue tone on face tone and under tone red for flop                                                                                  |
|         | PA-29  | Light blue blue tone, offers blue and under tone green both face tone and flop                                                                                           |
|         | PA-70  | Fast blue ls. reddish blue as PA-28 but more lower strength                                                                                                              |
|         | PA-96  | Reddish blue which offers opaque bright reddish blue shade in solid colour                                                                                               |
| เขียว   | PA-30  | Fast green transparent blue green under tone blue                                                                                                                        |
|         | PA-31  | Fast green ls. bluish fast green as PA-30 but more lower strength                                                                                                        |
|         | PA-32  | Green transparent yellow green under tone yellow                                                                                                                         |
|         | PA-33  | Green gold transparent gold green both face tone and flop                                                                                                                |
|         | PA-34  | Green deep green which offers opaque bluish deep green shade in solid colour                                                                                             |

## Metallic Colour Base

|         |                                                                                                        |
|---------|--------------------------------------------------------------------------------------------------------|
| PA-00   | Silvery fine aluminium                                                                                 |
| PA-01   | Silvery medium aluminium                                                                               |
| PA-02   | Silvery coarse aluminium                                                                               |
| PA-10S  | Fine aluminium opaque face tone and silvery bright flop                                                |
| PA-11S  | Medium aluminium it's medium bright fine aluminium, offers most brightness face tone                   |
| PA-13S  | Medium coarse aluminium it's medium coarse aluminium which offers brightness face and flop             |
| PA-14S  | Bright coarse aluminium sparkle flop and brightness face and flop                                      |
| PA-16S  | Medium aluminium                                                                                       |
| PA-17S  | Bright fine aluminium it's silver dollar shape aluminium which offers sparkle face and dark flop       |
| PA-94S  | Extra coarse aluminium                                                                                 |
| PA-95S  | Bright coarse aluminium the same properties as PA-17 but more brightness                               |
| PA-97S  | Fine extra bright aluminium                                                                            |
| PA-98S  | Medium fine aluminium it's chroma silvery bright aluminium face tone and more darkness flop than PA-95 |
| PA-833S | Sparkle medium aluminium offers brightness face and slightly darkness flop                             |
| PA-836S | Flash white fine metallic offers brightness face tone and slightly darkness flop                       |
| PA-842S | Star dust aluminium offers more brightness face tone and darkness flop than PA-833S                    |
| PA-1282 | Coarse aluminium                                                                                       |

## Pearls Colour Base

|         |                                                 |        |                           |
|---------|-------------------------------------------------|--------|---------------------------|
| PA-73   | MEDIUM WHITE PEARL                              | PA-75  | FINE SATIN GREEN PEARL    |
| PA-731  | FINE WHITE PEARL                                | PA-755 | EXTRA COARSE GREEN PEARL  |
| PA-732  | COARSE WHITE PEARL                              | PA-756 | MEDIUM SATIN GREEN PEARL  |
| PA-735  | CRYSTAL                                         | PA-76  | GOLDEN PEARL              |
| PA-735S | EXTRA BRILLIANT COARSE WHITE PEARL              | PA-765 | EXTRA COARSE GOLDEN PEARL |
| PA-736  | EXTRA WHITE PEARL                               | PA-77  | COPPER PEARL              |
| PA-74   | MEDIUM BLUE PEARL                               | PA-775 | EXTRA COARSE COPPER PEARL |
| PA-741  | FINE BLUE PEARL                                 | PA-78  | MEDIUM GOLD PEARL         |
| PA-742  | COARSE BLUE PEARL                               | PA-79  | VIOLET PEARL              |
| PA-745  | EXTRA COARSE BLUE PEARL                         | PA-795 | EXTRA COARSE VIOLET PEARL |
| PA-72   | MEDIUM RED PEARL                                | PA-704 | MEDIUM SATIN GOLD PEARL   |
| PA-721  | MEDIUM PURPLE PEARL                             | PA-706 | SATIN BRASS PEARL         |
| PA-722  | MEDIUM RED PEARL                                | PA-718 | MEDIUM SATIN PINK PEARL   |
| PA-724  | SATIN RED PEARL                                 | PA-357 | EXTRA GOLD PEARL          |
| PA-725  | EXTRA COARSE RED PEARL                          | PA-136 | ORANGE PEARL              |
| PA-728  | SATIN RED PEARL (offer green tone on flop side) | PA-701 | FINE SATIN VIOLET PEARL   |